

Banding Specifications

Item 1. Rollband

Type 201 stainless steel rollband, 1/2 wide x .030 thick x 100 ft long shall be packaged in an injection molded plastic carrying container. Container shall be clearly marked with contents, manufacturers name and bar code for part number. Material shall be AISI Type 201, bright annealed. Minimum Tensile strength shall be 100,000 PSI, Yield 45,000 PSI min, Elongation 40% min. Material type and mechanical properties shall be certified by the supplier, with original mill certificates available upon request. Band shall have round edge and be imprinted with consecutive numbers in 3.14 inch intervals, repeated every foot to eliminate field measurements for round clamps.

Item 2. Buckle

Ear-lock type buckle shall be made of stainless steel having properties identical to item 1 above, and shall be certified the same as item 1. The buckle shall be fully compatible with item 1. Material thickness shall be .050 inch. Each buckle shall be clearly marked with size (1/2), material type (201SS), Manufacturers name and place and country of origin. Buckles shall be packaged 100 per box and shall be clearly marked with contents, including bar code of part number.