

CLEANING AND SEALING CRACKS/JOINTS

SPECIAL PROVISIONS

SCOPE OF WORK

It is intended that this work shall consist of cleaning and sealing the existing transverse and longitudinal cracks and joints and random cracks in bituminous pavement surfaces.

The quantity shown for bidding purposes has been approximated. Actual payment for the work will be determined by field measurements of the work completed. Cracks and joints to be filled will be designated by the Inspection Engineer.

TRAFFIC CONTROL

Traffic control for the work contained in this contract shall be considered as incidental to the contract. All traffic control and protection including placement, removal, material, labor and devices shall be as needed to provide a safe work place and maintain quality work procedures. All traffic control devices and layout must comply with local standards.

CLEANING AND SEALING CRACKS/JOINTS

1.0: SCOPE OF WORK

This item shall consist of cleaning and sealing joints and cracks in the pavements. This work shall include the proper cleaning of all joints and cracks to be sealed and furnishing and install hot pour liquid crack sealer in accordance with these specifications.

2.0: MATERIALS

2.1: GENERAL: All materials proposed for use shall be approved by the Inspector prior to the initiation of their construction.

2.2: HOT POUR LIQUID CRACK SEALER: The hot pour liquid crack sealant shall be Crafc0 PolyFlex Type 3 (warm climates) or Polyflex Type 2 (cool climates) Sealants. Storage and heating instructions and cautions will be supplied with each shipment. The sealant must be able to be reheated to application temperature at least once after the initial heat up without degradation of sealant specifications. Sealant shall have an application life at application temperature up to 12 to 15 hours.

3.0: EQUIPMENT

3.1: GENERAL: All machines, tools and equipment used in the performance of work required by these specifications will be subject to the approval of the Inspector and maintained in a satisfactory working condition at all times.

3.2: JOINT AND CRACK CLEANING EQUIPMENT: The joint and crack cleaning equipment shall be a Crafcro Crack Vac unit capable of thoroughly cleaning cracks and joints to a minimum depth of 1" (25 mm). The vacuum unit shall be capable of air routing hard to clean cracks and vacuuming dust and debris at the same time. The vacuum unit must be equipped with filtering system of 10 microns or smaller.

3.3: JOINT AND CRACK CLEANING (ALTERNATIVE): The joint and crack cleaning equipment shall produce compressed air of 90 psi minimum at the tip. Functioning water and oil separators must be utilized on the compressor unit.

3.4: MELTER APPLICATION: The melter applicator unit shall be a self-contained double boiler device with the transmittal of heat through a heat transfer oil. It must be equipped with an on board automatic heat controlling device to permit the attainment of a predetermined temperature, then, maintain that temperature as long as required. The unit shall also have a means to vigorously and continuously agitate the sealant. The sealant shall be applied to the pavement under pressure supplied by a gear pump with a direct connecting applicator tip. The pump shall have sufficient pressure to displace designated sealant at a rate of at least three (3) gallons (11.4 L) per minute. Approved models are Crafcro Super Shot or EZ Pour applicators. Melter applicators shall be approved for use by the sealant manufacturer.

4.0: CONSTRUCTION METHODS

4.1: PREPARATION OF JOINTS AND CRACKS: All joints and cracks $\geq 1/8$ wide shall be cleaned to a minimum depth of $1/2$ " (13 mm) to 1" (25 mm). No sealant material shall be placed until the joints and cracks have been cleaned of all loose dirt, old material and are sufficiently dry.

Both side walls of the cracks and joints must be free of dust and debris to assure optimum sealant adhesion. The joints and cracks shall be inspected and approved by the Inspector prior to placing the crack sealant material.

Final joint and crack cleaning will be the same day of the sealing operation except as otherwise approved by the Inspector.

4.2: APPLICATION OF JOINT AND CRACK SEALING MATERIAL: No sealant material shall be installed until joints and cracks to be sealed have been inspected and approved. Manufacturer's application instruction shall be followed for the hot pour sealant which is specified in Paragraph 2.2.

The sealant material shall not be applied when the weather is foggy or when rain threatens. When the atmosphere or pavement temperature is below 40°F (5°C), a heat lance is to be used to warm the pavement just prior to sealing operations. The pavement surface must be clean and dry. The polymeric asphalt rubber sealant temperature, when applied, shall be in accordance with the manufacturer's recommendations.

Joints and cracks shall be sealed with hot pour material as designated in Paragraph 2.2. The sealant shall be applied in the crack or joint reservoir uniformly solid from bottom to top and shall be filled without formation of entrapped air or voids. The sealant shall be heated in accordance with the manufacturer's recommended procedures.

Many joints and cracks in concrete have weakened or spalled surfaces on the sides. It is recommended that the crack or joint be slightly overfilled then leveled with a 3" sealing disk or v-shaped squeegee to create a neat bandaid extending ± 1 " on each side of the crack or joint for surface strength and waterproofing.

If the pavement being sealed will be overlaid with HMA within six months of sealant application, it is recommended that the cracks be routed with a Crafcro Model 200 pavement cutter and sealant placement shall be recessed 1/4" (6 mm) in the crack or joint reservoir with no overband. If routing is not used, the sealant overband thickness and width should be kept as narrow and thin as possible.

On two lane roads or where traffic may be likely to come in contact with the hot sealant before it cures, the contractor shall spray Crafcro Detack over the hot sealant to prevent material pickup on vehicle tires. The application rate is approximately one gallon of Detack to fifty gallons of sealant.

4.3: PAVEMENT CLEANING: Old material and other debris that result from cleaning and sealing cracks shall be picked up and disposed of prior to opening the pavement at the end of each work day.

5.0: METHOD OF MEASUREMENT:

Cleaning and sealing joints and cracks to be paid for shall be the actual number of lineal feet, pounds of sealant, or pavement surface of joints and cracks cleaned and sealed and accepted by the Inspector.

6.0: BASIS OF PAYMENT:

This item will be paid for at the contract unit prices per lineal foot, pounds of sealant or pavement surface area of cleaning and sealing cracks and joints in the pavement. Price and payment shall constitute full compensation for all traffic control protection, routing, preparation and disposal of loose materials; and for the materials, labor, equipment, tools, supervision and incidentals necessary to complete this item.

- Payment will be made under: CLEANING AND SEALING CRACKS/JOINTS.